



Pre-feasibility Study

GEMSTONES CUTTING & FACETING

June 2022

The figures and financial projections are approximate due to fluctuations in exchange rates, energy costs, and fuel prices etc. Users are advised to focus on understanding essential elements such as production processes and capacities, space, machinery, human resources, and raw material etc. requirements. Project investment, operating costs, andrevenues can change daily. For accurate financial calculations, utilize financial calculators on SMEDA's website and consult financial experts to stay current with market conditions.

Small and Medium Enterprises Development Authority
Ministry of Industries and Production
Government of Pakistan

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1 DISCLAIMER

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2 EXECUTIVE SUMMARY

Gemstones Cutting and Faceting is proposed to be located in adjoining areas and major towns of any of the major cities of Pakistan.

The project is aiming at to add value to the raw Gemstones such as Lapis Lazuli, Malachite, Jasper, Rhutilated Quartz, Onyx, Amethyst, Chalcedony, Turquoise and Agate etc. locally available as well as Gemstones coming from various parts of the world especially, stones coming from Afghanistan & Iran to produce Cabochon, Beads, Tumbles and Carvings / Handicrafts etc.

The Gemstones Cutting and Faceting project has the capacity of Producing **160,000 gram** annually and will be operational for 330 days a year and 8 hours a day in 1 shift. Initial utilization **70%** and will increase it by **5%** annually. The Maximum capacity utilization will be **95%**.

The total project investment is **Rs. 1,823,634/-** with an Internal Rate of Return (IRR) of **40%** and Net Present Value (NPV) of **2,121,731/-**. The total project investment would be paid back in **2.64** years.

3 INTRODUCTION TO SMEDA

The Small and Medium Enterprises Development Authority (SMEDA) was established in October 1998 with an objective to provide fresh impetus to the economy through development of Small and Medium Enterprises (SMEs).

With a mission "to assist in employment generation and value addition to the national income, through development of the SME sector, by helping increase the number, scale and competitiveness of SMEs", SMEDA has carried out 'sectoral research' to identify policy, access to finance, business development services, strategic initiatives and institutional collaboration and networking initiatives.

Preparation and dissemination of prefeasibility studies in key areas of investment has been a successful hallmark of SME facilitation by SMEDA.

Concurrent to the prefeasibility studies, a broad spectrum of business development services is also offered to the SMEs by SMEDA. These services include identification of experts and consultants and delivery of need-based capacity building programs of different types in addition to business guidance through help desk services.

4 PURPOSE OF THE DOCUMENT

The objective of the pre-feasibility study is primarily to facilitate potential entrepreneurs in project identification for investment. The project pre-feasibility may form the basis of an important investment decision and in order to serve this objective, the document/study covers various aspects of project concept development, start-up, and production, marketing, finance and business management.

The purpose of this document is to facilitate potential investors in **Gemstones Cutting and Faceting** by providing them with a general understanding of the business with the intention of supporting potential investors in crucial investment decisions.

The need to come up with pre-feasibility reports for undocumented or minimally documented sectors attains greater imminence as the research that precedes such reports reveal certain thumb rules; best practices developed by existing enterprises by trial and error, and certain industrial norms that become a guiding source regarding various aspects of business set-up and its successful management.

Apart from carefully studying the whole document one must consider critical aspects provided later on, which form basis of any Investment Decision.

5 BRIEF DESCRIPTION OF PROJECT & PRODUCT

The project aims to develop a production facility for manufacturing value added products made from locally available gemstones. The value-added products will include Beads, Cabochons, Carvings / Handicrafts. Major market demand is for Cabochons, tumbles, beads & followed by carved products including handicrafts. Pakistan has beautiful range of gemstones for ornamental purposes and jewelry such as Lapis Lazuli, Malachite, Jasper, Rhutilated Quartz, Onyx, Amethyst, Chalcedony, Turquoise and Agate etc. Most of these gemstones are presently sold in raw or minimally processed form, with very little added value. This project will have a demonstration effect & encourage other entrepreneurs to follow suit in seeking to obtain greater revenues from their gemstone resources by adding value within Pakistan prior to sales. Moreover, gemstones acquired from the nearby Afghani and Irani markets are also expected to be processing here. Thus, the facility has the potential to become economically viable for the production of value-added gem products.

The Metalogenic provenances of Pakistan contains number of precious and semiprecious gemstones being supplied to the local markets in Pakistan & are exported to the international market without value addition & worth-while economic benefits. The mine owners as well as local Gem dealers are unaware of the true

worth of their product & most often, as they are compelled to sell their products on a very nominal price. They are discouraged to run their mines on appropriate lines as such abandon their mining activity while running into ultimate losses.

Establishment of this facility will provide these mine owners an opportunity to sell their products at their doorsteps & will get educated on how the raw material is value added & the economic benefits are taken. The facility will contribute allot towards generation of economic activities in the far-flung Gemstone bearing areas of Balochistan through reactivation of closed mines & working on new findings. This activity will give a much-needed boost to the Gems Sector at large. The project is aiming at to add value to the raw material locally available as well as Gemstones coming from various parts of the world especially, stones coming from Afghanistan & Iran.

For the project at least (04) highly skilled persons would be required to produce the products as per market demand. Time required to process 160 Kg (160,000 grams) of rough stones is estimated to be around 12 months

Following key parameters must be addressed as per pre-feasibility study under preparation

- Technology: This proposed unit with local processing machines including Faceting unit, carving tools, Tumblers, Trim saw, Grinder Machine, Bead Machine will be used to produce four products, namely, Cabochon, Beads, Tumbles, and Carvings/Handicraft
- Location: The unit will be located at or near Gemstone clusters including Peshawar, Rawalpindi, Quetta, Mansehra, Mardan, or in areas where the raw material and skilled labour will be accessible
- **Product:** Keeping in view the market demand and characteristics "only properly establish and well protected systems" is recommended to be the final product of the proposed prefeasibility.
- Target Market: In addition to local markets in Karachi, Lahore and Islamabad an enormous export market for the Pakistani gemstones exists in Europe, USA, Middle East, Hong Kong, Taiwan, etc.
- **Employment Generation:** The proposed project will provide direct employment to 4 people. Financial analysis shows the unit shall be profitable from the very first year of operation



5.1 PRODUCTION PROCESS

The Gemstones Cutting and Faceting unit would cut and process the rough gemstone, and would produce the four types of products i.e., Cabochon, Beads, Faceting Stones, Tumbled stones, and Gemstone Carving/Handicrafts.

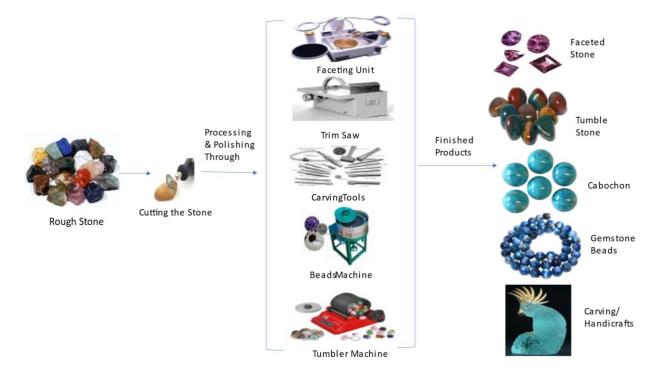


Figure 1: Production Process

5.2 POSSIBLE PRODUCT CATEGORIES AFTER PROCESSING

Faceted Stone

A faceted stone is a type of gemstone cut where the stone has flat top, polished faces called facets across it and a pointed bottom. This cut refracts the light inside the gem and reflects light on the outside facets of the gemstone, maximizing the stone's brilliance and fire. The product is created by using gemstone faceted plant. The product can be used to make jewelry or other adornments.

Tumbled Stone

Tumbled stones are small, rounded, and brightly polished rocks, crystals, and minerals. These are created by putting rough rocks in a machine called a rock tumbler. It tumbles the rocks until their edges and surfaces become smooth, shiny, and polished. Tumble stones can be used in many ways such as lucky stones, vase

filler, decorations, ground cover, accents in potted plants, game markers, and making jewelry.

Cabochon

A gemstone cabochon is a type of gemstone that has been shaped and polished to be a dome shape on the top and is usually flat on the bottom. By using various cutting tools and trim saw machine, the gemstone will be processes into cabochon. The Cabochons will come in a whole range of sizes and shapes, different shapes will be available in all sorts of geometric and asymmetrical cuts. This product is used creating new handmade jewelry designs. Price of Cabochon varies with the quality of material and the weight of the stone.

Gemstone Beads

A gemstone is processed into gemstone beads by using Beads machine. The beads are processed into unique shapes and design. Gemstone beads can be further used to make necklaces, bracelets, earrings, rings or any other type of jewelry.

Carvings/Handicraft

Stone carving is an activity where pieces of rough natural stone are shaped and molded into works of art that are beautiful, and long lasting. The skilled Labour is used to convert the gemstone into carving/Handicrafts by using various carving tools. It is used for decoration in jewelry items.

5.3 INSTALLED AND OPERATIONAL CAPACITIES

The Gemstones Cutting and Faceting unit has the capacity of producing approximately 160,000 Gram annually and will be operational for 330 days a year and 24 hours a day in 1 shift. Initially the unit will be operated at 70% of capital utilization and will increase it by 5% annually. The Maximum capacity utilization will be 95%.

6. CRITICAL FACTORS

Before making the decision to invest in manufacturing unit for perfume, one should carefully analyze the associated risk factors. The important considerations in this regard include:

- Appointment of skilled staff
- Use of good quality raw materials



- Factory location must take into account the availability of electric power and water supply, proximity to supply sources and markets, and optimum visibility and ease of access by customers.
- Sufficient inventory of cutting blades and proper maintenance of machinery.
- Machinery should be calibrated and good quality
- Good cutting & faceting skills are required to produce quality stones.
- Use of modern technology and machines for maintaining quality and boosting appearances
- Maintenance of manufacturing machinery
- Continuous inspection of production process
- Fine finishing as visual appeal is central to the consumer decisions

7. GEOGRAPHICAL POTENTIAL FOR INVESTMENT

The proposed manufacturing unit has potential to provide good entrepreneurship opportunity if the business is established in large to medium cities of Pakistan like Karachi, Lahore, Islamabad, Peshawar, Quetta, Gujranwala, Sheikhupura, Faisalabad, Marden, Muzaffarabad, Murdan, Dir, Mansehra etc. The proposed locations are suitable where the raw material is accessible and Skilled Labour is available.

8. POTENTIAL TARGET CUSTOMERS / MARKETS

The market of the proposed unit is primarily segmented between male and female customers. The female segment is larger than the male segment. An increasing expenditure by women on personal well-being is one of the major reasons for the growth of this segment. Increasing participation of women in the workforce is expected to further increase the use of Jewelry to look presentable and leave a good impression on people. Furthermore, there is huge potential to target the international market for processed gemstone include, UAE, Thailand, Japan, UK, USA, Europe et.

9 PROJECT COST SUMMARY

9.1 Project Economics

All the figures in this financial model have been calculated for estimated sales of Rs. 6,332,660/- in the year one. The capacity utilization during year one is worked



out at **70%** with **5%** increase in subsequent years up to the maximum capacity utilization of **95%**.

The following table shows internal rate of return, payback period and net present value of the proposed venture.

Table 1: Project Economics

Description	Details
Internal Rate of Return (IRR)	40%
Payback Period (yrs.)	2.64
Net Present Value (Rs.)	2,121,731

9.2 Project Financing

Following table provides details of the equity required and variables related to bank loan;

Table 2: Project Financing

Description	Details
Total Equity (50%)	911,817
Bank Loan (50%)	911,817
Markup to the Borrower (%age / annum)	16%
Tenure of the Loan (Years)	8

9.3 Project Cost

Following fixed and working capital requirements have been identified for operations of the proposed business.

Table 3: Project Cost

Description	Amount Rs.
Capital Cost	
Plant and Machinery	985,000
Furniture & Fixture	208,000
Office Equipment	85,000



Total Capital Cost	1,278,000
Working Capital	
Equipment spare part inventory	6,708
Raw Material Inventory	78,926
Up-front Building Rent	360,000
Cash	100,000
Total Working Capital	545,634
Total Project Cost	1,823,634

9.4 Space Requirement

The space requirement for the proposed **Gemstones Cutting and Faceting** project are on rental basis and monthly rent is given in the following table;

Table 4: Space Requirement

Description	Estimated Area (Sq.ft)	Unit Cost (Rs.)	Total Cost (Rs.)
Management and Production Space	500	60	30,000
Total			30,000

9.5 Machinery & Equipment Requirement

Plant, machinery and equipment for the proposed project are stated below;

Table 5: Machinery & Equipment

Description	Quantity	Unit Cost (Rs.)	Total Cost (Rs.)
Faceting Unit	1	600,000	600,000
Carving Tools	1	80,000	80,000
Tumbled Machine	1	70,000	70,000
Trim Saw	1	75,000	75,000
Beads Machine	1	120,000	120,000
Cutting and Polishing Tools	2	20,000	40,000
Total			985,000



9.6 Furniture & Fixtures Requirement

Details of the furniture and fixture required for the project are given below;

Table 6: Furniture & Fixture

Description	Quantity	Unit Cost (Rs.)	Total Cost (Rs.)
Table	3	20,000	60,000
Chairs	5	8,000	40,000
Faceting Unit Setup	1	28,000	28,000
Wooden Racks	1	20,000	20,000
Air Conditioners (1.5 ton)	1	60,000	60,000
Total			208,000

9.7 Office Equipment Requirement

Following office equipment will be required for **Gemstones Cutting and Faceting** project;

Table 7: Office Equipment

Description	Quantity	Unit Cost (Rs.)	Total Cost (Rs.)
Desktop Computers	1	55,000	55,000
Printer	1	22,000	22,000
Telephone Sets	1	8,000	8,000
Total			85,000

9.8 Human Resource Requirement

In order to run operations of **Gemstones Cutting and Faceting** project smoothly, at least one (01) manager/supervisor and (03) two highly skilled persons would be required to produce the products as per market demand. Time required to process 160 Kg (160,000 Grams) of rough stones is estimated to be around 12 months. Following human resources are required to run a Gemstones Cutting & Faceting Facility;

Table 8: Human Resource Requirement

Description	No. of Employees	Monthly Salary
		per person (Rs.)



Manager/Supervisor	1	60,000
Skilled Labour	3	40,000
Total	4	

9.9 Utilities and other costs

An essential cost to be borne by the project is the cost of utilities cash in hand for running expenses are Rs. 100,000 per month which includes the utilities. Furthermore, promotional expense being essential for the marketing of Project unit is estimated as 1% of Revenue that for year 1.

9.10 Revenue Generation

Based on the capacity utilization of **70%**, sales revenue during the first year of operations is estimated as under;

Table 9: Revenue Generation - Year 1

Description	No. of Units Produced (No.)	Finished Goods Inventory (No.)	Units available for Sale (No.)	Sale Price / unit (Rs.)	Sales Revenue (Rs.)
All Purpose	112,000	4667	107,333	59	6,332,660
Total					6,332,660



10 CONTACT DETAILS

In order to facilitate potential investors, contact details of private sector Service Providers relevant to the proposed project be given.

10.1 Machinery Suppliers

Name of Supplier	Address	Phone	Fax	E-mail	Website
GemLapidery	GemLapidary, 222E, Wakwella Road, Galle 80000, Sri Lanka	+94777900200		info@GemLapidary.com	https://gemlapidary.com/contact- us/
Shenzhen Oln Electronic Technology Co., Ltd.	Floor 8, Xixixiang Chamber Of Commerce Building, Jinhai Road, Xixiang Street, Shenzhen, Guangdong, China			tasanol.en.alibaba.com	http://www.tasanoltools.com

11 USEFUL WEB LINKS

Small & Medium Enterprises Development Authority (SMEDA)	www.smeda.org.pk
Government of Pakistan	www.pakistan.gov.pk
Ministry of Industries & Production	www.moip.gov.pk
Ministry of Education, Training & Standards in Higher Education	http://moptt.gov.pk
Government of Punjab	www.punjab.gov.pk
Government of Sindh	www.sindh.gov.pk
Government of Khyber Pakhtunkhwa	www.khyberpakhtunkhwa.gov.pk
Government of Balochistan	www.balochistan.gov.pk
Government of Gilgit Baltistan	www.gilgitbaltistan.gov.pk
Government of Azad Jamu Kashmir	www.ajk.gov.pk
Trade Development Authority of Pakistan (TDAP)	www.tdap.gov.pk
Security Commission of Pakistan (SECP)	www.secp.gov.pk
Federation of Pakistan Chambers of Commerce and Industry (FPCCI)	www.fpcci.com.pk
State Bank of Pakistan (SBP)	www.sbp.org.pk
Punjab Small Industries Corporation	www.psic.gop.pk
Sindh Small Industries Corporation	www.ssic.gos.pk
Pakistan Horticulture Development and Export Company (PHDEC)	www.phdec.org.pk
Punjab Vocational Training Council (PVTC)	www. pvtc .gop.pk
Technical Education and Vocational Training Authority (TEVTA)	www.tevta.org
Pakistan Readymade Garment Technical Training Institute	www.prgmea.org/prgtti/
Livestock & Dairy Development Department, Government	www.livestockpunjab.gov.pk
of Punjab. Punjab Industrial Estates (PIE)	wayay pio com pk
Faisalabad Industrial Estate Development and	www.pie.com.pk www.fiedmc.com.pk
Management Company (FIEDMC)	www.neumc.com.pk



12 ANNEXURES

12.1 Income Statement

Statement Summaries Income Statement										SMEDA
meone statement										Rs. in actuals
	Year 1	Year 2	Year 3	Year 4	Year 5	Year 6	Year 7	Year 8	Year 9	Year 10
Revenue	6,332,660	7,413,343	8,304,389	9,266,007	10,303,026	11,420,581	12,017,966	12,618,864	13,249,807	13,912,298
Cost of goods sold	3,089,971	3,678,367	4,195,931	4,773,107	5,416,158	6,131,971	6,658,316	7,214,283	7,816,999	8,470,425
Gross Profit	3,242,689	3,734,975	4,108,458	4,492,900	4,886,868	5,288,611	5,359,650	5,404,581	5,432,808	5,441,873
General administration & selling expenses										
Administration expense	1,440,000	1,580,200	1,734,051	1,902,881	2,088,148	2,291,453	2,514,552	2,759,372	3,028,029	3,322,842
Travelling & Comm. expense (phone, fax, etc.)	144,000	158,020	173,405	190,288	208,815	229,145	251,455	275,937	302,803	332,284
Office expenses (stationary, etc.)	72,000	79,010	86,703	95,144	104,407	114,573	125,728	137,969	151,401	166,142
Professional fees (legal, audit, etc.)	15,832	18,533	20,761	23,165	25,758	28,551	30,045	31,547	33,125	34,781
Depreciation expense	127,800	127,800	127,800	127,800	127,800	127,800	127,800	127,800	127,800	127,800
Amortization expense	-	-	-	-	-	-	-	-	-	-
Subtotal	2,476,265	2,730,231	2,993,539	3,281,738	3,597,155	3,942,335	4,288,240	4,665,107	5,077,340	5,528,325
Operating Income	766,425	1,004,744	1,114,919	1,211,162	1,289,713	1,346,276	1,071,410	739,474	355,468	(86,452)
Other income	_	_	_	_	_	_	_	_	_	_
Gain / (loss) on sale of assets	_	_	_	_	_	_	-	_	_	_
Earnings Before Interest & Taxes	766,425	1,004,744	1,114,919	1,211,162	1,289,713	1,346,276	1,071,410	739,474	355,468	(86,452
Earlings Before interest & Tates	700,123	1,001,711	1,111,717	1,211,102	1,200,713	1,510,270	1,071,110	737,171	333,100	(00,132
Interest expense	157,079	140,412	127,162	111,629	93,421	72,075	47,053	17,719	-	-
Earnings Before Tax	609,345	864,332	987,757	1,099,533	1,196,293	1,274,201	1,024,357	721,755	355,468	(86,452
T.	121.060	172.066	107.551	210.007	220.250	254.040	204.071	144.251	71.004	
Tax	121,869	172,866	197,551	219,907	239,259	254,840	204,871	144,351	71,094	- (9,6,452
NET PROFIT/(LOSS) AFTER TAX	487,476	691,466	790,206	879,626	957,034	1,019,360	819,486	577,404	284,375	(86,452
Balance brought forward		487,476	1,178,942	1,969,148	2,848,774	3,805,809	4,825,169	5,644,655	6,222,059	6,506,434
Total profit available for appropriation	487.476	1,178,942	1,178,942	2,848,774	3,805,809	4,825,169	5,644,655	6,222,059	6,506,434	6,419,982
Owner's Withdrawals	467,470	1,176,942	1,707,140	2,040,774	3,803,809	4,823,109	3,044,033	0,222,039	0,300,434	0,417,982
Balance carried forward	- 487,476	1,178,942	1,969,148	2,848,774	3,805,809	4,825,169	5.644.655	6,222,059	6,506,434	6,419,982
Datance Carred forward	407,470	1,1/0,942	1,909,148	2,040,774	3,003,009	4,023,109	3,044,033	0,222,039	0,300,434	0,419,982



12.2 Balance Sheet

Statement Summaries Balance Sheet											SMEDA
											Rs. in actua
	Year 0	Year 1	Year 2	Year 3	Year 4	Year 5	Year 6	Year 7	Year 8	Year 9	Year 1
Assets											
Current assets											
Cash & Bank	430,000	663,694	1,352,737	2,078,036	2,876,214	3,720,274	4,584,918	5,227,232	5,609,763	5,887,208	6,432,13
Accounts receivable	-	520,493	564,904	645,934	722,071	804,207	892,751	963,228	1,012,472	1,063,096	1,116,2
Finished goods inventory	-	134,347	153,692	175,287	199,368	226,197	256,060	277,430	300,595	325,708	352,9
Raw material inventory	78,926	103,587	130,095	162,745	202,881	252,130	297,460	350,170	412,220	485,266	-
Total Current Assets	545,634	1,463,680	2,248,181	3,114,644	4,059,863	5,069,738	6,105,687	6,900,957	7,427,325	7,864,025	7,901,3
Fixed assets											
Land	_	_	_	_	_	_	_	_	_	_	_
Building/Infrastructure	_	_	_	_	_	_	_	_	_	_	_
Machinery & equipment	985,000	886,500	788,000	689,500	591,000	492,500	394,000	295,500	197,000	98,500	_
Furniture & fixtures	208,000	187,200	166,400	145,600	124,800	104,000	83,200	62,400	41,600	20,800	
Office equipment	85,000	76,500	68,000	59,500	51,000	42,500	34,000	25,500	17,000	8,500	
Total Fixed Assets	1,278,000	1,150,200	1,022,400	894,600	766,800	639,000	511,200	383,400	255,600	127,800	
Total Fract / BSCtS	1,270,000	1,150,200	1,022,400	074,000	700,000	037,000	311,200	303,400	233,000	127,000	
Intangible assets											
Pre-operation costs	-	-	-	_	_	_	_	-	-	-	-
Total Intangible Assets	-	-	-	-	-	-	-	-	-	-	-
TOTAL ASSETS	1,823,634	2,613,880	3,270,581	4,009,244	4,826,663	5,708,738	6,616,887	7,284,357	7,682,925	7,991,825	7,901,3
Liabilities & Shareholders' Equity											
Current liabilities											
Accounts payable	-	204,270	246,419	285,041	328,532	377,479	431,219	469,178	509,649	553,874	552,2
Total Current Liabilities	-	204,270	246,419	285,041	328,532	377,479	431,219	469,178	509,649	553,874	552,2
Other liabilities											
Deferred tax	_	98,500	98,500	98,500	98,500	98,500	78,800	59,100	39,400	19,700	17,2
Long term debt	911,817	911,817	834,902	744,737	639,040	515,134	369,882	199,608	37,400	12,700	17,2
Total Long Term Liabilities	911,817	1,010,317	933,402	843,237	737,540	613,634	448,682	258,708	39,400	19,700	17,2
Total Long Term Entermites	711,017	1,010,517	733,102	013,237	737,310	015,051	110,002	230,700	37,100	17,700	17,2
Shareholders' equity											
Paid-up capital	911,817	911,817	911,817	911,817	911,817	911,817	911,817	911,817	911,817	911,817	911,8
	_	487,476	1,178,942	1,969,148	2,848,774	3,805,809	4,825,169	5,644,655	6,222,059	6,506,434	6,419,9
Retained earnings						4.515.626	5.736.006		= 100.0=1		
	911,817	1,399,293	2,090,759	2,880,965	3,760,591	4,717,626	5,736,986	6,556,472	7,133,876	7,418,251	7,331,7



12.3 Cash Flow Statement

Perating activities	Statement Summaries Cash Flow Statement											SMEDA
Pear	C413.2 2.20 11 2.11.10.12.20.20											Rs. in actuals
Net profit		Year 0	Year 1	Year 2	Year 3	Year 4	Year 5	Year 6	Year 7	Year 8	Year 9	Year 10
Add: depreciation expense	Operating activities											
Deferred income tax	Net profit	-	487,476	691,466	790,206	879,626	957,034	1,019,360	819,486	577,404	284,375	(86,45)
Deferred income tax	Add: depreciation expense	-	127,800	127,800	127,800	127,800	127,800	127,800	127,800	127,800	127,800	127,800
Accounts receivable - (520,493) (44,412) (81,030) (76,137) (82,136) (88,544) (70,477) (49,244) (50,624) (53,151) (51,344) (19,346) (21,595) (24,081) (26,829) (29,863) (21,370) (23,165) (25,113) (27,251) (27,275) (24,081) (26,829) (29,863) (21,370) (3,085) (3,531) (4,041) (32,625) (32,081) (amortization expense	-	-	-	-	-	-	-	-	-	-	-
Finished good inventory - (134,347) (19,346) (21,595) (24,081) (26,829) (29,863) (21,370) (23,165) (25,113) (27,2 Equipment inventory (6,708) (1,852) (1,892) (2,260) (2,695) (3,208) (2,737) (3,085) (3,531) (4,041) 32,0 Raw material inventory (78,926) (24,662) (26,508) (32,650) (40,136) (49,250) (45,330) (52,710) (62,050) (73,045) 485,2 Accounts payable - 204,270 42,149 38,622 43,491 48,947 53,741 37,958 40,472 44,225 (1,5 Other liabilities	Deferred income tax	-	98,500	-	-	-	-	(19,700)	(19,700)	(19,700)	(19,700)	(2,410
Equipment inventory (6,708) (1,852) (1,892) (2,260) (2,695) (3,208) (2,737) (3,085) (3,531) (4,041) 32,0 (5,201) (78,926) (24,662) (24,662) (26,508) (32,650) (40,136) (49,250) (45,330) (52,710) (62,050) (73,045) 485,2 (1,50) (40,136) (49,250) (45,330) (52,710) (62,050) (73,045) 485,2 (1,50) (40,136) (49,250) (45,330) (52,710) (62,050) (73,045) 485,2 (1,50) (40,136) (49,250) (45,330) (52,710) (62,050) (73,045) 485,2 (1,50) (40,136) (49,250) (45,330) (52,710) (62,050) (73,045) 485,2 (1,50) (40,136) (49,250) (45,330) (52,710) (62,050) (73,045) 485,2 (1,50) (40,136) (49,250) (45,330) (52,710) (62,050) (73,045) 485,2 (1,50) (41,50) (40,136) (49,250) (45,330) (52,710) (62,050) (73,045) 485,2 (1,50) (41,50)	Accounts receivable	-	(520,493)	(44,412)	(81,030)	(76,137)	(82,136)	(88,544)	(70,477)	(49,244)	(50,624)	(53,155
Raw material inventory (78,926) (24,662) (26,508) (32,650) (40,136) (49,250) (45,330) (52,710) (62,050) (73,045) 485,2 Accounts payable - 204,270 42,149 38,622 43,491 48,947 53,741 37,958 40,472 44,225 (1,5 Other liabilities	Finished good inventory	-	(134,347)	(19,346)	(21,595)	(24,081)	(26,829)	(29,863)	(21,370)	(23,165)	(25,113)	(27,226
Raw material inventory (78,926) (24,662) (26,508) (32,650) (40,136) (49,250) (45,330) (52,710) (62,050) (73,045) 485,2 Accounts payable - 204,270 42,149 38,622 43,491 48,947 53,741 37,958 40,472 44,225 (1,5 Other liabilities	Equipment inventory	(6,708)	(1,852)	(1,892)	(2,260)	(2,695)	(3,208)	(2,737)	(3,085)	(3,531)	(4,041)	32,009
Accounts payable - 204,270 42,149 38,622 43,491 48,947 53,741 37,958 40,472 44,225 (1,5 Other liabilities		(78,926)	(24,662)	(26,508)		(40,136)		(45,330)	(52,710)	(62,050)		485,266
Other liabilities -		-	204,270	42,149	38,622	43,491	48,947	53,741	37,958	40,472	44,225	(1,595
Cash provided by operations (115,634) 233,694 765,958 815,464 903,876 967,966 1,009,895 812,588 582,139 277,445 544,555 Financing activities Change in long term debt 911,817 - (76,915) (90,165) (105,698) (123,906) (145,252) (170,274) (199,608)		-	-		-	-	-	-	-	-	-	-
Change in long term debt 911,817 - (76,915) (90,165) (105,698) (123,906) (145,252) (170,274) (199,608)		(115,634)	233,694	765,958	815,464	903,876	967,966	1,009,895	812,588	582,139	277,445	544,976
Change in long term debt 911,817 - (76,915) (90,165) (105,698) (123,906) (145,252) (170,274) (199,608) - Gash provided by / (used for) financing act 1,823,634 - (76,915) (90,165) (105,698) (123,906) (145,252) (170,274) (199,608) - Gash provided by / (used for) financing act 1,823,634 - (76,915) (90,165) (105,698) (123,906) (145,252) (170,274) (199,608) - Gash control of the cont												
Issuance of shares 911,817 - <td></td>												
Cash provided by / (used for) financing act 1,823,634 - (76,915) (90,165) (105,698) (123,906) (145,252) (170,274) (199,608)		,	-	(76,915)	(90,165)	(105,698)	(123,906)	(145,252)	(170,274)	(199,608)	-	-
Investing activities Capital expenditure (1,278,000) -			-								-	-
Capital expenditure (1,278,000) -	Cash provided by / (used for) financing act	1,823,634	-	(76,915)	(90,165)	(105,698)	(123,906)	(145,252)	(170,274)	(199,608)	-	-
Capital expenditure (1,278,000) -	Investing activities											
Cash (used for) / provided by investing act (1,278,000) -	0	(1.278.000)	-	_	-	_	_	_	_	-	_	_
Cash balance brought forward 430,000 663,694 1,352,737 2,078,036 2,876,214 3,720,274 4,584,918 5,227,232 5,609,763 5,887,20 Cash available for appropriation 430,000 663,694 1,352,737 2,078,036 2,876,214 3,720,274 4,584,918 5,227,232 5,609,763 5,887,208 6,432,1		. , , ,	-	-	-	-	-	-	-	-	-	-
Cash balance brought forward 430,000 663,694 1,352,737 2,078,036 2,876,214 3,720,274 4,584,918 5,227,232 5,609,763 5,887,20 Cash available for appropriation 430,000 663,694 1,352,737 2,078,036 2,876,214 3,720,274 4,584,918 5,227,232 5,609,763 5,887,208 6,432,1	NTTT G.L.GV.	120.000		100.010			0.1.1.0.40	0.44.44		202 224		
Cash available for appropriation 430,000 663,694 1,352,737 2,078,036 2,876,214 3,720,274 4,584,918 5,227,232 5,609,763 5,887,208 6,432,1	NET CASH	430,000	233,694	689,043	725,299	798,178	844,060	864,644	642,313	382,531	277,445	544,976
Cash available for appropriation 430,000 663,694 1,352,737 2,078,036 2,876,214 3,720,274 4,584,918 5,227,232 5,609,763 5,887,208 6,432,1	Cash balance brought forward		430,000	663,694	1,352,737	2,078.036	2,876,214	3,720,274	4,584,918	5,227,232	5,609,763	5,887,20
·· ·	9	430,000	· · · · · · · · · · · · · · · · · · ·								, ,	6,432,184
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13 KEY ASSUMPTIONS

13.1 Operating Cost Assumptions

Description	Details
Operational Days/ year	330
Hours operational/ days	24
Shift Length (Hours)	8

13.2 Production Cost Assumptions

Description	Details
Initial Capital utilization	70%
Annual Capital Utilization Growth	5%
Maximum Capital Utilization	95%

13.3 Financial Assumptions

Description	Details
Interest Rate	16%
Debt: Equity Ratio	50:50
Debt Tenure	8 Years

13.4 Economy Related Assumptions

Description	Details
Electricity price growth rate	10%
Wage growth rate	10%
Sales growth rate	5%

13.5 Cash Flow Assumptions

Description	Details
Accounts Receivable cycle (in days)	30
Accounts payable cycle (in days)	30

