# **Pre-Feasibility Study**

# APPLE GRADING, WAXING AND PACKING UNIT

(FOR GILGIT BALTISTAN)



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#### 1. DISCLAIMER

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#### 2. EXECUTIVE SUMMARY

Apples are in abundance but have limited shelf life and low market appeal due to their perishable nature. The entire process flow is semi-automatic requiring both skilled and unskilled workers. The unit will treat and pack the mentioned products on internationally acceptable standards making the final product compatible enough for local market and even export. The unit would add value to the fruit by bringing it to the international standards, giving it greater shelf-life and lowering the overall wastages.

There are several issues with apple grading, packing and waxing that hinders its overall value, price and market. This study is focused on proper grading, waxing and packing of fresh apple to overcome the above issues.

There are other fresh fruit such as cherries and apricot in Gilgit Baltistan but the fact is that cherries and apricot has got abundant market and higher prices in fresh form. Both cherries and apricot have lesser shelf life as compare to Apple and thus grading, waxing and packing would not add value and would not affect its prices in either retail or wholesale markets.

The proposed business involves a total investment of about Rs. 35.70 million. This includes capital investment of Rs. 34.07 million and Rs. 1.6 million as initial working capital. The project is financed through 40% debt and 60% equity. The Net Present Value (NPV) of the project is around Rs. 12.87 million with an Internal Rate of Return (IRR) of 24% and a payback period of 4.39 years.



The suitable locations for setting up the proposed unit is Gilgit Baltistan, the reason is that abundant quantity of fresh apple is produced. Within Gilgit Baltistan the main city and surrounding areas of **Gilgit** is proposed and the reason is that already business activities are operational there, transport, infrastructure and access to other high end down markets of Pakistan is available. The unit will provide direct employment opportunities to 29 people including management, skilled, semi-skilled and support staff. Higher return on investment and a steady growth of business is expected with the entrepreneur having some prior experience or education in the related field of business. The legal business status of this project is proposed as Sole Proprietorship.

#### 3. Introduction to SMEDA

The Small and Medium Enterprises Development Authority (SMEDA) was established in October 1998 with an objective to provide fresh impetus to the economy through development of Small and Medium Enterprises (SMEs).

With a mission "to assist in employment generation and value addition to the national income, through development of the SME sector, by helping increase the number, scale and competitiveness of SMEs", SMEDA has carried out 'sectoral research' to identify policy, access to finance, business development services, strategic initiatives and institutional collaboration and networking initiatives.

Preparation and dissemination of pre feasibility studies in key areas of investment has been a successful hallmark of SME facilitation by SMEDA.

Concurrent to the pre feasibility studies, a broad spectrum of business development services is also offered to the SMEs by SMEDA. These services include identification of experts and consultants and delivery of need based capacity building programs of different types in addition to business guidance through help desk services.

### 4. Purpose of the Document

The objective of the pre-feasibility study is primarily to facilitate potential entrepreneurs in project identification for investment. The project pre-feasibility may form the basis of an important investment decision and in order to serve this objective, the document/study covers various aspects of project concept development, start-up, and production, marketing, finance and business management.

The purpose of this document is to facilitate potential investors in Apple Waxing, Grading & Packing Unit by providing them with a general understanding of the business with the intention of supporting potential investors in crucial investment decisions.

The need to come up with pre-feasibility reports for undocumented or minimally documented sectors attains greater imminence as the research that precedes such reports reveal certain thumb rules; best practices developed by existing enterprises by trial and error, and certain industrial norms that become a guiding



source regarding various aspects of business set-up and it's successful management.

Apart from carefully studying the whole document one must consider critical aspects provided later on, which form basis of any Investment Decision.

### 5. Project Profile

The project is about starting the business of apple processing i.e. grading, waxing and packing in Gilgit Baltistan. There are other fresh fruit such as cherries and apricot but the fact is that cherries and apricot has got abundant market and higher prices in fresh form. Grading, waxing and packing would not add value and would not affect its prices in either retail or wholesale markets.

#### 5.1 Project Brief

The project's objective is to process apples that are in abundance but has limited shelf life and low market appeal due to their perishable nature. The entire process flow is semi-automatic requiring both skilled and unskilled workers. The unit will treat and pack the mentioned products on internationally acceptable standards making the final product compatible enough for local market and even export. The unit would add value to the fruit by bringing it to the international standards, giving it greater shelf-life and lowering the overall wastages.

#### 5.2 Rationale

Pakistan produces some of the best quality fruits in the world. Pakistan is world's 10th largest country with almost 1.5 Million tons of Apple production. There are many kinds of apples in Gilgit Baltistan but the well-known kinds are "golden", "red ", " star" and "five star". Similarly the apricot is also produced in bulk in Gilgit Baltistan. This Feasibility Study is proposed for Apple Grading, Waxing and Packing.

There are other fresh fruit such as cherries and apricot in Gilgit Baltistan but the fact is that cherries and apricot has got abundant market and higher prices in fresh form. Both cherries and apricot have lesser shelf life as compare to Apple and thus grading, waxing and packing would not add value and would not affect its prices in either retail or wholesale markets.

Table 1: Exports of Major Fruits

2011-12		2010-11	
Quantity	Value	Quantity	Value
1,448,951	48,862	1,328,972	47,914
7,042	1,771	-	-
1,748,835	60,190	137,124	4,779
15,122	1,095	235	110
155,088	18,394	158,102	23,296
326,125	78,470	644,217	158,715
786,776	36,161	671,160	26,887
41,798	11,872	35,072	6,199
4,529,737	256,815	2,974,882	267,900
	Quantity 1,448,951 7,042 1,748,835 15,122 155,088 326,125 786,776 41,798	Quantity         Value           1,448,951         48,862           7,042         1,771           1,748,835         60,190           15,122         1,095           155,088         18,394           326,125         78,470           786,776         36,161           41,798         11,872	Quantity         Value         Quantity           1,448,951         48,862         1,328,972           7,042         1,771         -           1,748,835         60,190         137,124           15,122         1,095         235           155,088         18,394         158,102           326,125         78,470         644,217           786,776         36,161         671,160           41,798         11,872         35,072

S M E D A

The weaknesses in Gilgit Baltistan Fruit Sector Practices are as follows;

#### a. Grading

Lack of product uniformity within a container is a serious constraint to marketing fresh fruit, particularly for export. It is very important to have as much uniformity in size, shape, and color within the package as possible. Many countries have national grade standards for each individual commodity that growers must adhere to in marketing their products. Such grade standards do not exist in Pakistan, and therefore a wide variation in fruit quality is common in the domestic market. This does not facilitate orderly marketing of the products and buyers are reluctant to pay premium prices because of this lack of product consistency. In some cases, apples, which have fallen from the tree onto the ground, are put on the bottom layers of the wooden crate and the better appearing fruit are packed on the top layers. Bruised and partially decayed fruit are often mixed in the same container as good fruit.

#### b. Waxing

A dull surface appearance diminishes the attractiveness of apples. Food-grade waxes are widely used internationally on apples to enhance their appearance and reduce shriveling. For those markets in which appearance is critical, apple growers should have available the capability to wax their fruit. The mechanics of waxing generally consists of applying a liquid form of wax to the dry surface of the fruit following washing. The procedure is generally automated and part of the packinghouse operation. However, waxing of individual apple fruit can be done where manual labor is adequate.

#### c. Packing

The packing materials used by the majority of Pakistani fruit growers are not conducive to protecting the product quality and are inferior in appearance and design for the export market. Unfinished 18-kg wooden crates are widely used for domestic marketing of apples. The outer appearance of the crate is not attractive and does not enhance the value of the product inside. Furthermore, the rough inner surface of the standard wooden crate can result in significant physical injury to the delicate skin of the commodity if it comes in direct contact with the rough wood surface. Newspaper and straw are commonly used to protect the fruit inside the wooden crate, but these materials are not appropriate for marketing fruit to supermarkets, high-end shops, or for export. Furthermore, the crates are often over-filled and considerable abrasion and compression bruising of the fruit occurs inside the crate. The additional weight of the wooden crates versus corrugated cartons results in higher transport costs. Food safety regulations and packing restrictions against the use of wood containers in many export markets will preclude the use of this type of packing in the international market. Strong, well-ventilated, attractive corrugated cartons are the norm in packing fruit for export.



#### 5.3 Marketing Strategy

#### 5.3.1 Promotional Strategies

Fruit consumers are getting hygiene conscious day by day throughout the country and abroad and try to purchase properly processed and packed fruits from well-established stores. Such a growing demand can be properly tapped by following few of the below mentioned strategies.

#### 5.3.2 Promotion through media

The most important issue when starting a new business idea is getting the word out. Using a web page is a popular way of doing this. Similarly, television and print media can also be very effective in spreading the news about a new brand amongst the general fruit consumers.

#### 5.3.3 Participation in fruit melas/fairs

Participating in different fruit fares programs will increase the brand awareness in the local and international markets and will increase the chances of establishing business networking with different fruit buyers within and outside the country resulting in future supply orders.

#### 5.3.4 Location

Location of the unit also could play an important role in marketing and promoting processed apples. A location near the fruit mandi would increase attraction from bulk apple buyers and suppliers. However, since proximity of the unit to the apple orchards is also equally important for reducing operational charges adding to net returns, therefore, the investor has to make the decision about Processing unit's location accordingly.

#### 5.3.5 Pricing Strategy

Pricing strategy plays important role in any business's success and sustainability. The investor is recommended to adopt different pricing strategy for domestic and international markets followed by extensive market research and updates.

### 6. Project Requirements

The project's main requirement would be the complete Apple Grading Unit. Other requirements include appropriate space, human resource, office equipment and basic utilities. These equipment are easily and readily available in the local markets.

#### 6.1 Standards for Apple Processing/Grading & Waxing Unit

#### 6.1.1 Roller Feed Conveyer Roller Belt Conveyer



Length: 6 Feet
Width: 3 Feet
Height: 3.5 Feet

Stand Size:

Channel Stand 2" X 4", Mild Steel (M.S)

Structure Sheet (Mild Steel)

Gauge 12

Supporting Sheet (Mild Steel)

Gauge 16

#### **6.1.2 Roller Sorting Conveyer**

Length 8ft (length Adjustable) Width (Net) 4ft (length Adjustable)

Arranged with sorting bins on both sides with belt underneath to send sorted fruit in main sorting conveyer

Rollers (Aluminum)	Gauge 14
Inner Sheet with Rollers (Stainless Steel)	Gauge 14
Channel Stand 2" X 4", Mild Steel (M.S)	Gauge 12
Structure Sheet (Mild Steel)	Gauge 12
Supporting Sheet (Mild Steel)	Gauge 16

#### 6.1.3 Roller Brush Washer

Brush roller 30 with Food Grade brushing material (Imported EU, American or Equivalent)

Roller Shaft (S.S)

Inner Sheet with Rollers (S.S)

Channel Stand 2" X 4" (S.S)

Gauge 12

Main Structure (S.S)

Gauge 12

Supporting Sheet (S.S)

Gauge 16

Conveyer with adjustable speed (1X25).

#### 6.1.4 Roller Foam Dryer

10 foam roller + 2 brush roller 1 at start and 1 at end Foam roller press at the bottom for excessive water removal

Rollers (Foam & Bottom), Aluminum Gauge 14
Inner Sheet with Rollers (Stainless Steel) Gauge 14
Channel Stand 2" X 4" Gauge 12
Main Structure Steel Gauge 12

(10 should be used for good results)

Supporting Sheet Gauge 16

(Chamber /structure will be closed and fitted with a blower for good performance)



#### 6.1.5 Hot Air Dryer

Whole structure/chamber closed

Length 16ft

Width 4-5ft

Channel Stand 2" X 4" (M.S)	Gauge 12
Main Structure Steel (M.S)	Gauge 12
Supporting Structure Sheet (M.S)	Gauge 16
Fitted with S.S roller	Gauge 14
Inner Sheet with Rollers (Stainless Steel)	Gauge 14

Electric & Gas Burner options (Make: European Origin) with Automatic Temperature Control. Blower Motor 2hp (Make: European Union or equivalent)

Shooter Fan, Blower with Aluminum/ appropriate Propellers (Gauge 16) fan blades 18" X 24" (With proper chimney for exhaust).

#### 6.1.6 Roller Sorter

Length 6ft (Adjustable)

Width 4ft (Adjustable)

With sorting bins on both sides with belt underneath to send sorted fruit main sorting conveyer

Rollers (Aluminum)	Gauge 14
Inner Sheet with Rollers (Stainless Steel)	Gauge 14
Channel Stand 2" X 4", Mild Steel (M.S)	Gauge 12
Structure Sheet (Mild Steel)	Gauge 12
Supporting Sheet (Mild Steel)	Gauge 16

### 6.1.7 Roller Waxing System

Channel Stand 2" X 4" (M.S)	Gauge 12
Main Structure Sheet (M.S)	Gauge 12
Supporting Structure Sheet (M.S)	Gauge 16
Roller Base (S.S)	Gauge 16

Inner Sheet with Rollers (Stainless Steel) Gauge 14

Brush roller 10 with soft food grade brushing material (Imported EU, American or Equivalent) Stainless Steel Wax Spray Pump (European Origin or equivalent) Spray nozzles 4-5, longitudinal side Height adjustable

#### 6.1.8 Hot Air Dryer (II)

Whole structure/chamber closed



Length 18-19ft Width 4-5ft

Channel Stand 2" X 4" (M.S) Gauge 12

Main Structure Steel (M.S)

Supporting Structure Sheet (M.S)

Fitted with S.S roller

Inner Sheet with Rollers (Stainless Steel)

Gauge 14

Gauge 14

Electric & Gas Burner options (Make: European Origin) with Automatic Temperature Control.

Blower Motor 2hp (Make: European Union or equivalent)

Shooter Fan, Blower with Aluminum Appropriate Propellers (Gauge 16) fan blades 18" X 24" (With proper chimney for exhaust).

#### 6.1.9 Sizer/Grader

42-45 fingers and 8 sizes with rollers and fingers with food grade rubber

Channel Stand 2" X 4" (M.S)

Main Structure Sheet (M.S)

Supporting Structure Sheet (M.S)

Gauge 12

Gauge 12

Gauge 16

Horizontal belt conveyer (M.S) 18inch wide (Belt Thickness 3mm, Food Grade) with packing trays (S.S)

Apart from the aforementioned important machinery there are some other machines that need to be procured.

#### 7. Process Flow

Process follow is given as follows;

#### Washing and sterilization (Sanitation unit)

Apples are washed and disinfected with the introduction of chlorine and other chemical disinfectant.

#### Sorting

The sorting of apples are carried out according to predetermined parameter as per demand led strategy.

#### Defect Identification



The defected apples including culls are identified and are removed from the processing line.

#### Waxing

The apples are waxed to protect the fruit humidity.

#### Additional protective coating

An extra precautionary protective and decorative value added measure for top quality of apple as per the demand of the consumer market.

#### Drying

After waxing the apples are dried through drying tunnel in a very precise manner.

#### Grading

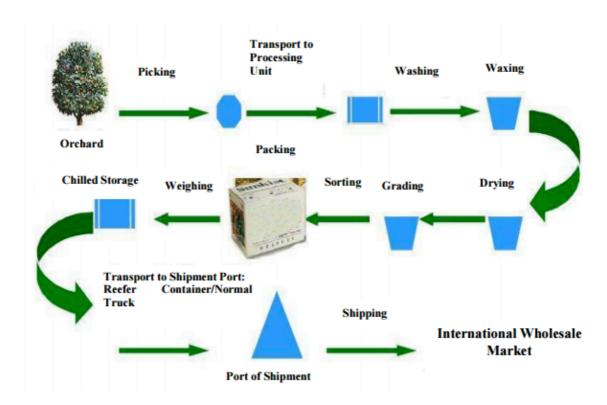
- ✓ Color grading
- ✓ Size grading
- ✓ Weight grading
- ✓ Shape grading

#### Packing

The packing of apples are carried out as per requirement. Mostly apples are packed in 5Kg and 10Kg (corrugated carton packs) for each variety of the graded fruit.

#### The Process Flow Chart





#### 8. CRITICAL FACTORS

The commercial viability of the proposed Unit depends on the following critical factors:

- > Technical know-how and relevant experience of entrepreneur.
- > Suitable location where raw material and skilled labor having relevant technical know-how is easily available.
- ➤ Ability to generate work orders through appropriate networking, direct marketing and negotiating long term contracts.
- ➤ Higher return on investment and a steady growth of business is closely associated with regular training and capacity building of the entrepreneur and employees.
- ➤ The most important factor for the success of the project would be the quality products and customer satisfaction in order to get a comparative advantage.



#### 9. GEOGRAPHICAL POTENTIAL FOR INVESTMENT

The suitable locations for setting up the proposed unit is Gilgit Baltistan, the reason is that abundant quantity of fresh apple is produced. Within Gilgit Baltistan the main city and surrounding areas of **Gilgit** is proposed and the reason is that already business activities are operational there, transport, infrastructure and access to other high end down markets of Pakistan is available.

#### 10. POTENTIAL TARGET CUSTOMER/MARKETS

The target customers for this Apple Processing Unit are domestic and international apple wholesalers and retailers. Key markets are Fruit Wholesale dealers in Gilgit Baltistan, Islamabad, Lahore and etc, if proper transport system is developed.

#### 11. PROJECT COST SUMMARY

A detailed financial model has been developed to analyze the commercial viability of apple grading, waxing and packing unit. Various cost and revenue related assumptions along with results of the analysis are outlined in this section.

The projected Income Statement, Cash Flow Statement and Balance Sheet are also attached as annexure.

#### 11.1 Project Economics

All the figures in this financial model have been calculated for estimated sale of Rs 15.87 million in the first year. The capacity utilization for year one is worked out at 60% with 5% increase in subsequent years up to the maximum capacity utilization of 95%. Total 25% of wastage is assumed for per unit of production.

**Table 1- Project Economics** 

Description	Details
Internal Rate of Return (IRR)	24%
Payback Period (Yrs)	4.39
Net Present Value (NPV) Rs.	12,878,883

#### 11.2 Project Financing

Total cost of the proposed unit is Rs.35.70 million including half of the contribution from equity and half from bank borrowings. Following table provides details of the equity required and variables related to bank loan;

**Table 2- Project Financing** 

Description	Details
Total Equity (60%)	21,422,689
Bank Loan (40%)	14,281,793
Total	35,704,482
Mark up to the Borrower (%age / year)	
Long term loan (5 years)	12 %

### 11.3 Project Cost

The proposed unit will be started at a rented building thus there is no requirement for land and infrastructure development. Total capital costs and working capital requirements for operations of the proposed unit have been identified and outlined below;

**Table 3: Project Cost** 

Description	Amount Rs.
Capital Cost	
Land	1,850,000
Infrastructure Development	26,750,000
Machinery and Equipment	4,000,000
Furniture and Fixtures	234,500
Office Vehicles	974,650
Office Equipment	200,000
Pre Operating Costs	67,704
Training Costs	
Total Capital Cost	34,076,854
Working Capital	
Equipment and Spare Parts Inventory	204,120
Raw Material Inventory	875,070
Upfront Insurance Payment	48,733
Cash	500,000
Total Working Capital	1,627,923
Total Project Cost	35,704,482



#### 11.4 Space Requirement & Civil Works

After the discussion with market players, around 18,500 sq ft. area will be sufficient for installation of this unit. The land will be acquired on lease and prevailing rate of lease per sq ft is estimated to be Rs 100<sup>1</sup>.

Civil works are divided into management building, factor area, store and grounds for future expansion. Per sq ft construction rate is estimated to Rs 1500 for covered area whereas Rs 1,000 is estimated to be for grounds including pavements, pathways, boundary wall etc.<sup>2</sup>

**Table 4: Space Requirement** 

Space Requirement (in ft.)	Units
Management Building (Sq. Ft)	500
Production Area (Sq. Ft)	12,000
Store for Raw Material (Sq. Ft)	4,000
Grounds (Sq. Ft)	2000
Total (Sq. Ft)	18,500

#### 11.5 Machinery and Other Equipment

Machinery and equipment for the proposed project will cost a total of Rs 4.0 million as it will procured from local manufacturers in Lahore etc and will be custom-made. Details of the machines and equipments are given in later sections of this study.

#### 11.6 List of Human Resource

**Table 5: Human Resource Requirement** 

Description	Unit	Monthly Salary/ Person (Rs)	Total /Month (Rs)	First Year Salaries (Rs)
Manager	1	35,000	35,000	420,000
Packers	4	12,000	48,000	576,000
Skilled Labor	8	12,000	96,000	1,152,000
Machine Mechanic	1	20,000	20,000	240,000
Accountant	1	20,000	20,000	240,000
Support Staff	2	15,000	30,000	360,000
Security Guards	2	15,000	30,000	360,000

<sup>1</sup> This rate is given by Chamber of Commerce & Industry in Gilgit as prevailing market rate.

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<sup>&</sup>lt;sup>2</sup> Civil work rates are provided by Chamber of Commerce & Industry Gilgit as prevailing market rate in private sector.

Total Cost 19 3,348,000

#### 11.7 List Furniture and Fixtures

Following office equipment will be required for the proposed project:

**Table 6: List of Furniture and Fixture** 

Description	Quantity	Unit Cost (Rs.)	Total Cost (Rs.)
Executive chair	1	7,000	7,000
Office chairs	5	5,000	25,000
Visitors Chairs	6	3,000	18,000
Executive table	1	8,000	8,000
Office tables	9	5,000	25,000
File Cabinet	1	6,500	6,500
Small tables	10	3,00	30,000
Sofa set	1	15,000	15,000
Air Conditioner (1.5 tons)	1	70,000	70,000
Fans	5	3,500	17,500
Exhaust Fans	5	3,000	15,000
Total	234,500		

#### 11.8 Office Equipment Requirement

Following office equipment will be required for the proposed project:

**Table 7: List of Office Equipments** 

Description	Quantity	Unit Cost (Rs.)	Total Cost (Rs.)
Desktop Computer	50,000	2	100,000
Office Printer	20,000	1	20,000
Telephone Sets	2,500	2	5,000
Photocopier	75,000	1	75,000
Total			200,000

#### 11.9 Raw Material Requirement

The details of raw material required for this unit are provided below:

**Table 8: Cost of Raw Material** 

Description	Unit	Rate/ Unit (Rs)	Qty (Yr 1)	Total Cost (Yr 1), Rs
Apple	Kgs	18	243,000	4,082,400
Packing	No. of Crates	3.15	243,000	487,620



Wax (food grade)	Kgs	<b>2</b> <sup>3</sup>	243,000	486,000
	5,055,020			

#### 11.10 Revenue Generation

**Table 9: Revenue Generation** 

Product	Unit	Sales Price (Rs./Unit)	First Year Production (60%)	First Year Sales Revenue (Rs)
Graded and Packed Apple	Kgs	70	243,000	15,876,000
Tota	15,876,000			

<sup>&</sup>lt;sup>3</sup> One kg wax is utilized for 100 Kgs apple. One kg wax price is Rs 200, so wax cost is Rs 2/kg.



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### **ANNEXURES**

### **Income Statement**

									Rs. in actual
Year 1	Year 2	Year 3	Year 4	Year 5	Year 6	Year 7	Year 8	Year 9	Year 1
15 976 000	18 711 000	21 054 240	25 650 019	20 885 200	24 700 049	29 170 052	41 097 050	16 195 765	50,804,34
, ,	, ,	, ,	, ,		, ,	, ,	, ,	, ,	22,686,24
									28,118,099
7,711,075	7,743,721	11,030,734	15,015,550	10,511,025	17,107,433	21,074,333	23,213,401	23,347,437	20,110,07
756,000	829,605	910,377	999,012	1,096,278	1,203,013	1,320,140	1,448,670	1,589,715	1,744,49
-	-	-	-	-	-	· · · -	-	· · · · -	-
314,282	345,710	380,281	418,309	460,140	506,154	556,770	612,447	673,691	741,060
151,200	165,921	182,075	199,802	219,256	240,603	264,028	289,734	317,943	348,898
292,395	321,635	353,798	389,178	428,096	470,905	517,996	569,795	626,775	689,45
75,600	82,961	91,038	99,901	109,628	120,301	132,014	144,867	158,972	174,449
79,380	93,555	109,771	128,295	149,426	173,500	190,850	209,935	230,929	254,022
48,733	38,986	29,240	19,493	9,747	78,484	62,787	47,091	31,394	15,69
119,070	140,333	164,657	192,443	224,139	260,250	286,275	314,903	346,393	381,03
1,975,880	1,975,880	1,975,880	1,975,880	1,975,880	2,094,887	2,094,887	2,094,887	2,094,887	2,094,88
13,482	13,482	13,482	13,482	13,482	-	· · · -	-	· · · · -	-
-	-	-	-	-	-	_	-	_	_
476,280	561,330	658,627	769,771	896,556	1,041,001	1,145,102	1,259,612	1,385,573	1,524,130
4,302,301	4,569,397	4,869,225	5,205,566	5,582,626	6,189,099	6,570,848	6,991,940	7,456,271	7,968,120
3,409,373	5,174,524	6,769,729	8,609,970	10,728,398	12,978,334	14,523,707	16,223,460	18,093,169	20,149,979
_	_	_	_	_	_	_	_	_	_
_	_	_	_	389 860	_	_	_	_	_
3,409,373	5,174,524	6,769,729	8,609,970	11,118,258	12,978,334	14,523,707	16,223,460	18,093,169	20,149,979
		, ,	, ,	, ,	-	-	-	-	-
137,161	2,045,130	3,640,335	5,480,576	7,988,864	12,978,334	14,523,707	16,223,460	18,093,169	20,149,979
	253 526	620 583	1 163 672	2 015 602	3 761 016	4 302 707	4 807 710	5 552 109	6,271,992
137 161		,	, ,	, ,	, ,	, ,	, ,		13,877,987
	15,876,000 8,164,325 7,711,675 756,000 - 314,282 151,200 292,395 75,600 79,380 48,733 119,070 1,975,880 13,482 - 476,280 4,302,301 3,409,373	15,876,000	15,876,000         18,711,000         21,954,240           8,164,325         8,967,079         10,315,286           7,711,675         9,743,921         11,638,954           756,000         829,605         910,377           -         -         -           314,282         345,710         380,281           151,200         165,921         182,075           292,395         321,635         353,798           75,600         82,961         91,038           79,380         93,555         109,771           48,733         38,986         29,240           119,070         140,333         164,657           1,975,880         1,975,880         1,975,880           13,482         13,482         13,482           -         -         -           476,280         561,330         658,627           4,302,301         4,569,397         4,869,225           3,409,373         5,174,524         6,769,729           3,272,212         3,129,394         3,129,394           137,161         2,045,130         3,640,335	15,876,000         18,711,000         21,954,240         25,659,018           8,164,325         8,967,079         10,315,286         11,843,482           7,711,675         9,743,921         11,638,954         13,815,536           756,000         829,605         910,377         999,012           -         -         -         -           314,282         345,710         380,281         418,309           151,200         165,921         182,075         199,802           292,395         321,635         353,798         389,178           75,600         82,961         91,038         99,901           79,380         93,555         109,771         128,295           48,733         38,986         29,240         19,493           119,070         140,333         164,657         192,443           1,975,880         1,975,880         1,975,880         1,975,880           13,482         13,482         13,482         13,482           -         -         -         -           476,280         561,330         658,627         769,771           4,302,301         4,569,397         4,869,225         5,205,566           3,409,373	15,876,000         18,711,000         21,954,240         25,659,018         29,885,209           8,164,325         8,967,079         10,315,286         11,843,482         13,574,184           7,711,675         9,743,921         11,638,954         13,815,536         16,311,025           756,000         829,605         910,377         999,012         1,096,278           -         -         -         -         -           314,282         345,710         380,281         418,309         460,140           151,200         165,921         182,075         199,802         219,256           292,395         321,635         353,798         389,178         428,096           75,600         82,961         91,038         99,901         109,628           79,380         93,555         109,771         128,295         149,426           48,733         38,986         29,240         19,493         9,747           119,070         140,333         164,657         192,443         224,139           1,975,880         1,975,880         1,975,880         1,975,880           13,482         13,482         13,482         13,482           476,280         561,330         65	15,876,000         18,711,000         21,954,240         25,659,018         29,885,209         34,700,048           8,164,325         8,967,079         10,315,286         11,843,482         13,574,184         15,532,616           7,711,675         9,743,921         11,638,954         13,815,536         16,311,025         19,167,433           756,000         829,605         910,377         999,012         1,096,278         1,203,013           -         -         -         -         -         -         -           314,282         345,710         380,281         418,309         460,140         506,154           151,200         165,921         182,075         199,802         219,256         240,603           292,395         321,635         353,798         389,178         428,096         470,905           75,600         82,961         91,038         99,901         109,628         120,301           79,380         93,555         109,771         128,295         149,426         173,500           48,733         38,986         29,240         19,493         9,747         78,484           119,070         140,333         164,657         192,443         224,139         260,250	15,876,000         18,711,000         21,954,240         25,659,018         29,885,209         34,700,048         38,170,053           8,164,325         8,967,079         10,315,286         11,843,482         13,574,184         15,532,616         17,075,498           7,711,675         9,743,921         11,638,954         13,815,536         16,311,025         19,167,433         21,094,555           756,000         829,605         910,377         999,012         1,096,278         1,203,013         1,320,140           -         -         -         -         -         -         -         -           314,282         345,710         380,281         418,309         460,140         506,154         556,770           151,200         165,921         182,075         199,802         219,256         240,603         264,028           292,395         321,635         353,798         389,178         428,096         470,905         517,996           75,600         82,961         91,038         99,901         109,628         120,301         132,014           79,380         93,555         109,771         128,295         149,426         173,500         190,850           48,733         38,986 <td< td=""><td>15,876,000         18,711,000         21,954,240         25,659,018         29,885,209         34,700,048         38,170,053         41,987,059           8,164,325         8,967,079         10,315,286         11,843,482         13,574,184         15,532,616         17,075,498         18,771,658           7,711,675         9,743,921         11,638,954         13,815,536         16,311,025         19,167,433         21,094,555         23,215,401           756,000         829,605         910,377         999,012         1,096,278         1,203,013         1,320,140         1,448,670          </td><td>Year 1         Year 2         Year 3         Year 4         Year 5         Year 6         Year 7         Year 8         Year 9           15,876,000         18,711,000         21,954,240         25,659,018         29,885,209         34,700,048         38,170,053         41,987,059         46,185,765           8,164,325         8,967,079         10,315,286         11,843,482         13,574,184         15,532,616         17,075,498         18,771,658         20,636,325           7,711,675         9,743,921         11,638,954         13,815,536         16,311,025         19,167,433         21,094,555         23,215,401         25,549,439           756,000         829,605         910,377         999,012         1,096,278         1,203,013         1,320,140         1,448,670         1,589,715           314,282         345,710         380,281         418,309         460,140         506,154         556,770         612,447         673,691           151,200         165,921         182,075         199,802         219,256         240,603         264,028         289,734         317,943           292,395         321,635         353,798         389,178         428,096         470,905         513,996         569,799         662,7175</td></td<>	15,876,000         18,711,000         21,954,240         25,659,018         29,885,209         34,700,048         38,170,053         41,987,059           8,164,325         8,967,079         10,315,286         11,843,482         13,574,184         15,532,616         17,075,498         18,771,658           7,711,675         9,743,921         11,638,954         13,815,536         16,311,025         19,167,433         21,094,555         23,215,401           756,000         829,605         910,377         999,012         1,096,278         1,203,013         1,320,140         1,448,670	Year 1         Year 2         Year 3         Year 4         Year 5         Year 6         Year 7         Year 8         Year 9           15,876,000         18,711,000         21,954,240         25,659,018         29,885,209         34,700,048         38,170,053         41,987,059         46,185,765           8,164,325         8,967,079         10,315,286         11,843,482         13,574,184         15,532,616         17,075,498         18,771,658         20,636,325           7,711,675         9,743,921         11,638,954         13,815,536         16,311,025         19,167,433         21,094,555         23,215,401         25,549,439           756,000         829,605         910,377         999,012         1,096,278         1,203,013         1,320,140         1,448,670         1,589,715           314,282         345,710         380,281         418,309         460,140         506,154         556,770         612,447         673,691           151,200         165,921         182,075         199,802         219,256         240,603         264,028         289,734         317,943           292,395         321,635         353,798         389,178         428,096         470,905         513,996         569,799         662,7175

### **Balance Sheet**

Balance Sheet											
											Rs. in actuals
	Year 0	Year 1	Year 2	Year 3	Year 4	Year 5	Year 6	Year 7	Year 8	Year 9	Year 10
Assets											
Current assets											
Cash & Bank	602,060	412,438	1,531,899	2,861,175	4,527,478	5,250,293	10,118,837	14,437,060	21,763,105	29,456,046	45,007,004
Accounts receivable	-	1,304,877	1,421,384	1,671,174	1,956,709	2,282,639	2,654,189	2,994,662	3,294,128	3,623,541	3,985,895
Finished goods inventory	_	-	-	-	-	-	-	-	-	-	-
Equipment spare part inventory	102,060	7,017	8,644	10,608	12,973	15,817	18,268	21.100	24.371	28,148	_
Raw material inventory	875,070	1,134,466	1,464,217	1,882,434	2,411,730	3,080,316	3,727,182	4,509,890	5,456,967	6,602,930	_
Pre-paid annual land lease	-	-	-	-	-	-	-	-	-	-	_
Pre-paid building rent	_	_	_	_	_	_	_	_	_	_	_
Pre-paid lease interest	_	_	_	_	_	_	_	_	_	_	_
Pre-paid insurance	48,733	38,986	29,240	19,493	9,747	78,484	62,787	47.091	31,394	15,697	_
Total Current Assets	1,627,923	2,897,783	4,455,384	6,444,885	8,918,638	10,707,549	16,581,263	22,009,803	30,569,964	39,726,361	48,992,898
	, ,			, ,	, ,	, ,	, ,				, ,
Fixed assets											
Land	1,850,000	1,850,000	1,850,000	1,850,000	1,850,000	1,850,000	1,850,000	1,850,000	1,850,000	1,850,000	1,850,000
Building/Infrastructure	26,750,000	25,412,500	24,075,000	22,737,500	21,400,000	20,062,500	18,725,000	17,387,500	16,050,000	14,712,500	13,375,000
Machinery & equipment	4,000,000	3,600,000	3,200,000	2,800,000	2,400,000	2,000,000	1,600,000	1,200,000	800,000	400,000	-
Furniture & fixtures	234,500	211,050	187,600	164,150	140,700	117,250	93,800	70,350	46,900	23,450	_
Office vehicles	974,650	779,720	584,790	389,860	194,930	1,569,684	1,255,747	941,810	627,873	313,937	_
Office equipment	200,000	180,000	160,000	140,000	120,000	100,000	80,000	60,000	40,000	20,000	_
Total Fixed Assets	34,009,150	32,033,270	30,057,390	28,081,510	26,105,630	25,699,434	23,604,547	21,509,660	19,414,773	17,319,887	15,225,000
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Intangible assets											
Pre-operation costs	67,410	53,928	40,446	26,964	13,482	_	_	_	_	_	_
Legal, licensing, & training costs	-	-	-		-	_	_	_	_	_	_
Total Intangible Assets	67,410	53,928	40,446	26,964	13,482	_	_	_	_	_	_
TOTAL ASSETS	35,704,482	34,984,980	34,553,219	34,553,359	35,037,750	36,406,983	40,185,810	43,519,463	49,984,737	57,046,248	64,217,898
Liabilities & Shareholders' Equity											
Current liabilities											
Accounts payable	-	558,916	631,856	754,930	899,767	1,070,325	1,255,136	1,414,430	1,596,743	1,805,864	1,386,929
Export re-finance facility	-	-	-	-	-	-	-	-	-	-	-
Short term debt	-	-	-	-	-	-	-	-	-	-	-
Other liabilities	-	-	-	-	-	-	-	-	-	-	-
Total Current Liabilities	-	558,916	631,856	754,930	899,767	1,070,325	1,255,136	1,414,430	1,596,743	1,805,864	1,386,929
Other liabilities											
Lease payable	-	-	-	-	-	-	-	-	-	-	-
Deferred tax	-	-	253,526	883,109	2,046,782	4,062,384	7,824,300	12,127,096	17,024,807	22,576,915	28,848,907
Long term debt	14,281,793	12,866,214	11,280,765	9,505,063	7,516,277	-	2,794,102	-	-	-	-
Total Long Term Liabilities	14,281,793	12,866,214	11,534,291	10,388,172	9,563,058	4,062,384	10,618,402	12,127,096	17,024,807	22,576,915	28,848,907
Shareholders' equity	21 122 606	21 122 606	01 400 600	21 422 606	21 422 622	21 422 662	21 422 662	21 422 662	21 422 663	21 422 622	01.400.600
Paid-up capital	21,422,689	21,422,689	21,422,689	21,422,689	21,422,689	21,422,689	21,422,689	21,422,689	21,422,689	21,422,689	21,422,689
Retained earnings	-	137,161	964,383	1,987,567	3,152,235	4,562,749	6,889,583	8,555,247	9,940,498	11,240,779	12,559,383
Total Equity	21,422,689	21,559,851	22,387,072	23,410,256	24,574,924	25,985,438	28,312,273	29,977,936	31,363,188	32,663,469	33,982,072
TOTAL CAPITAL AND LIABILITI	1 35,704,482	34,984,980	34,553,219	34,553,359	35,037,750	31,118,147	40,185,810	43,519,463	49,984,737	57,046,248	64,217,908

### Cash Flow Statement

Cash Flow Statement											
											Rs. in actuals
	Year 0	Year 1	Year 2	Year 3	Year 4	Year 5	Year 6	Year 7	Year 8	Year 9	Year 10
Operating activities											
Net profit		137,161	1,791,604	3,010,751	4,316,904	5,973,263	9,216,418	10,220,910	11,325,750	12,541,060	13,877,987
Add: depreciation expense	_	1,975,880	1,975,880	1,975,880	1,975,880	1,975,880	2,094,887	2,094,887	2,094,887	2,094,887	2,094,887
amortization expense	_	13,482	13,482	13,482	13,482	13,482	2,074,007	2,074,007	2,074,007	2,074,007	2,074,007
Deferred income tax	_	13,462	253,526	629,583	1,163,673	2,015,602	3,761,916	4,302,797	4,897,710	5,552,108	6,271,992
Accounts receivable	_	(1,304,877)	(116,507)	(249,791)	(285,535)	(325,930)	(371,549)	(340,473)	(299,466)	(329,413)	(362,354)
Finished good inventory	-	(1,304,677)	(110,507)	(249,791)	(283,333)	(323,930)	(3/1,349)	(340,473)	(299,400)	(329,413)	(302,334)
Equipment inventory	(102,060)	95,043	(1,628)	(1,964)	(2,365)	(2,843)	(2,452)	(2,832)	(3,271)	(3,777)	28,148
Raw material inventory	(875,070)	(259,396)	(329,751)	(418,217)	(529,296)	(668,585)	(646,866)	(782,708)	(947,077)	(1,145,963)	6,602,930
Pre-paid building rent	(8/3,0/0)	(239,390)	(329,731)	(410,217)	(329,290)	(000,383)	(040,800)	(782,708)	(947,077)	(1,145,905)	0,002,930
Pre-paid lease interest	-	-	-	-	-	-	-	-	-	-	-
Advance insurance premium	(48,733)	9,747	9,747	- 9,747	9,747	(68,738)	15,697	15,697	15,697	15,697	15,697
Accounts payable	(46,733)	558,916	72,941	123,074	144,836	170,558	184,811	159,294	182,313	209,121	(418,936)
Other liabilities	-	338,910	*	123,074	144,630	170,556	104,011	139,294	162,313	209,121	(418,930)
Cash provided by operations	(1,025,863)	1,225,957	3,669,293	5,092,545	6,807,325	9,082,688	14,252,861	15,667,572	17,266,543	18,933,720	28,110,351
Financing activities Change in long term debt Change in short term debt Change in export re-finance facility Add: land lease expense Land lease payment Change in lease financing Issuance of shares Purchase of (treasury) shares Cash provided by / (used for) financing a	14,281,793 - - - - 21,422,689 - 35,704,482	(1,415,579) - - - - - - - - (1,415,579)	(1,585,448) - - - - - - - (1,585,448)	(1,775,702) - - - - - - - (1,775,702)	(1,988,787) - - - - - - (1,988,787)	(7,516,277)	2,794,102 - - - - - - - 2,794,102	(2,794,102) - - - - - - - (2,794,102)	- - - - - - -	- - - - - - -	- - - - - - - -
Investing activities Capital expenditure Acquisitions	(34,076,560)	- -	- -	- -	- -	(1,569,684)	- -	- -	- -	- -	(10) -
Cash (used for) / provided by investing a	(34,076,560)	-	-	-	-	(1,569,684)	-	-	-	-	(10)
NET CASH	602,060	(189,622)	2,083,844	3,316,843	4,818,538	(3,272)	17,046,963	12,873,470	17,266,543	18,933,720	28,110,341
Cash balance brought forward Cash available for appropriation Dividend Cash carried forward	602,060 - 602,060	602,060 412,438 - 412,438	412,438 2,496,282 964,383 1,531,899	1,531,899 4,848,742 1,987,567 2,861,175	2,861,175 7,679,714 3,152,235 4,527,478	4,527,478 4,524,206 4,562,749 (38,543)	(38,543) 17,008,421 6,889,583 10,118,837	10,118,837 22,992,307 8,555,247 14,437,060	14,437,060 31,703,603 9,940,498 21,763,105	21,763,105 40,696,825 11,240,779 29,456,046	29,456,046 57,566,387 12,559,383 45,007,004

# **Key Assumptions**

# **Operating Cost Assumptions**

Description	Details
Office Expenses (Stationery, Entertainment etc)	10% of Administration expenses
Communication Expenses	7% of Administration Cost
Travelling Expense (Vehicle Running)	20% of Administration Cost
Promotional Expenses	1% of Revenue
Depreciation Method	Accelerated depreciation
Depreciation Rate	<ul><li>10% on Machinery</li><li>10% on Office Equipment</li><li>10% on Furniture &amp; Fixture</li><li>20% on Office Vehicle</li></ul>
Inflation Growth Rate	10%
Electricity Price Growth Rate	10%
Salaries Growth Rate	10%

# **Production Cost Assumptions**

Description	Details
Cost of Goods Per Unit- Apple (Rs)	18
Cost of Goods (Packing) Per Unit (Rs)	3.15
Wax cost (food grade) Per Kg (Rs)	2
Hours Operational Per Day	8
Days Operational Per Month	26
Days Operational Per Year	180
Operating Cost Growth Rate (per annum)	10%
COGS Annual Growth Rate	10%

# **Revenue Assumptions**

Description	Details
Sales Price Growth Rate	10%
Per Day Production Capacity (100%)	3 tons
Initial Capacity Utilization	60%
Percentage Increase in Production Capacity/Year	25%

Maximum Capacity Utilization (Year 4 – 10)	95%
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### **Economy Related Assumptions**

Description	Details
Inflation Rate	10%
Electricity Price Growth Rate	10%
Wage Growth Rate	10%

# Financial Assumptions

	Description		Details
Debt			40%
Equity			60%
Interest Rate on Debt		Project loan	12%
Debt Tenure		Project loan	5 Years
Debt Payment / Year			1